

2.4 inch LCD TFT

(2.4 英寸真彩色液晶显示屏)

240RGBx320 Resolution and 65K color

(240x320 分辨率, 6 万 5 千种色)

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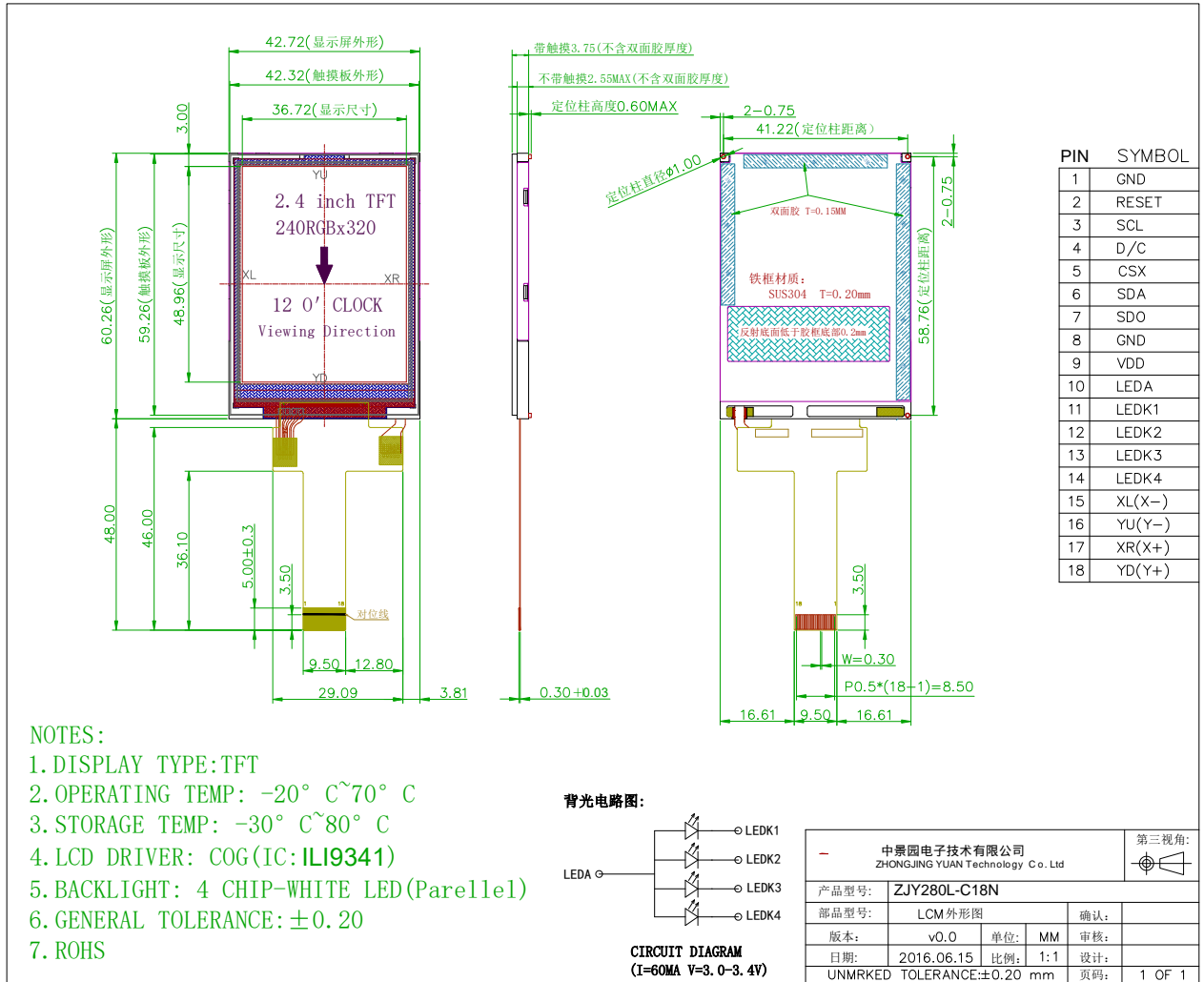
1.General Description 基本描述

| | |
|---------------------------|--|
| MODEL NO 产品型号 | YT240L030 |
| Display Mode 显示模式 | Transmissive 全透 |
| Display Format 显示格式 | Graphic 240RGB*320 Dot-matrix 240xRGBx320 图形点阵 |
| Input Data 显示屏接口类型 | 4 Line-SPI interface 4 线-SPI 串口 |
| Viewing Direction 视角方向 | 12 o'clock 12 点钟 |
| Drive 显示屏驱动芯片 | ILI9341 (台湾奕力) |

2. Mechanical Specification 机械规格

| Item | Specifications | Unit |
|--------------------------------|--|------|
| Dimensional outline 显示屏外围尺寸 | 42.72(W)*60.26(H)*2.55(T) (不带触摸) 42.72(W)*60.26(H)*3.75(T) (带触摸) (FPC not include) | mm |
| Resolution 分辨率 | 240RGB*320 | dots |
| LCD Active area 显示尺寸 | 36.72(W)*48.96 (H) | mm |
| Pixel size 像素尺寸 | 0.153(W)*0.153(H) | mm |

3.Mechanical Dimension 机械尺寸图



4. Electrical Maximum Ratings 电气极限

| Item 项目 | Symbol 符号 | Min 最小值 | Max 最大值 | Unit 单位 | Note 备注 |
|-------------------------------------|------------------|------------|------------|------------|------------|
| Supply voltage (VDDI) 工作电压(VDDI) | V | 1.8 | 3.3 | V | - |
| Supply voltage (VDD) 工作电压(VDD) | V | 2.8 | 3.3 | V | - |
| Operating temperature 工 作温度范围 | T _{OPR} | -20 | 70 | °C | - |
| Storage temperature 存储温度范围 | T _{STR} | -30 | 80 | °C | - |

※NOTE: VDDI 和 VDD 可以直接连一起, 共用一组 (2.8V~3.3V) 电压供电。

5. Brightness characteristic&Power dissipation 亮度特性&功耗

| Item 项目 | Symbol 符号 | Min 最小值 | Typical 典型值 | Max 最大值 | Unit |
|--|------------------|------------|----------------|------------|------|
| LED module Forward voltage LED 背光源正向电压 | V _{LED} | 2.9 | 3.1 | 3.3 | V |
| LED module current LED 背光源电流 | I _{LED} | - | 60 | - | mA |
| LCD Surface Luminance 显示屏表面亮度 | L _S | 550 | 600 | - | Cd/m |
| LCM Surface brightness uniform LED 背光源均匀度 | L _D | 80 | - | - | % |
| LCD power dissipation 显示屏总功耗 | P _{LCD} | - | 0.22 | - | W |

※NOTE: $P_{LCD} = V_{DD} * (I_{LED} + I_{LCD})$

6. Module Function Description 显示屏脚位定义

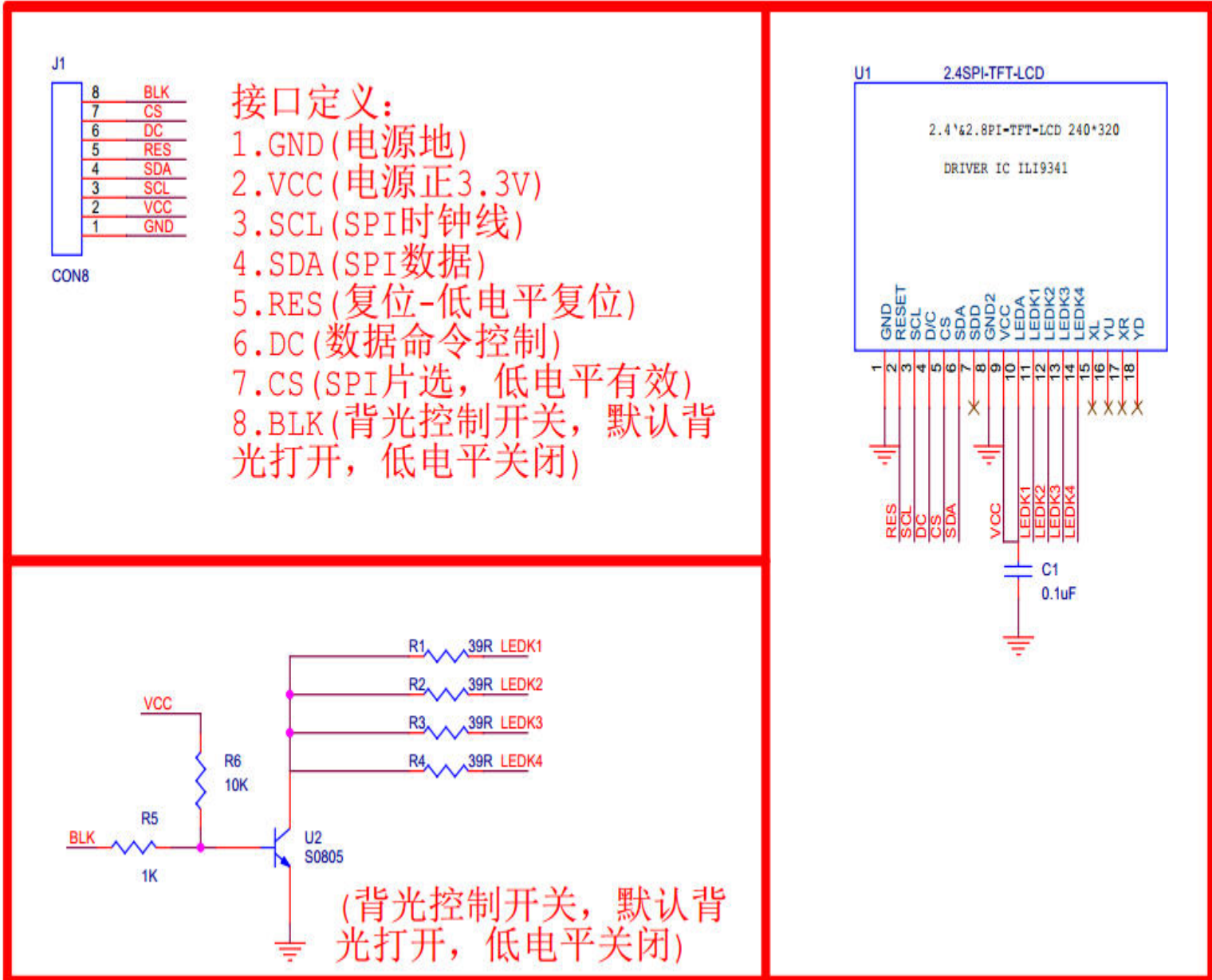
| PIN No. 引脚序号 | Symbol 引脚名称 | Description 作用描述 | Notes 备注 |
|-----------------|----------------|--|-------------|
| 1 | GND | Ground (接地脚) | - |
| 2 | RESET | -This signal will reset the device and it must be applied to properly initialize the chip. -Signal is active low. (显示屏复位脚, 低电平有效) | - |
| 3 | SCL | -This pin is used to be serial interface clock. (4线-SPI 串口时钟) | - |
| 4 | D/C | - Display data/command selection pin in 4-line serial interface. (4线-SPI 数据/指令选择选择脚) | - |
| 5 | CSX | -Chip selection pin Low enable. High disable. (显示屏驱动芯片选脚, 低电平使能) | - |
| 6 | SDA | SPI interface input pin. -The data is latched on the rising edge of the SCL signal. -If not used, please fix this pin at VDDI or DGND level. (4线-SPI 数据输入, 不用时接 VDDI 或 GND) | - |
| 7 | SDO | -SPI interface output pin. -The data is output on the falling edge of the SCL signal. -If not used, let this pin open. (4线-SPI 数据输出, 不用时悬空) | - |
| 8 | GND | Ground (接地脚) | - |
| 9 | VDD | Power Supply for Analog, Digital System and Booster Circuit. (显示屏主电源供电脚 2.8-3.3V) | - |
| 10 | LEDA | Anode of Backlight (2.9V-3.3V Typical:3.1V) (背光正极供电脚, 电压范围:2.9-3.3V, 典型值:3.1V) | - |
| 11 | LEDK1 | Cathode of Backlight (背光负极供电脚) | - |

MODEL NO(不带触摸产品型号) : ZJY240L-C18N

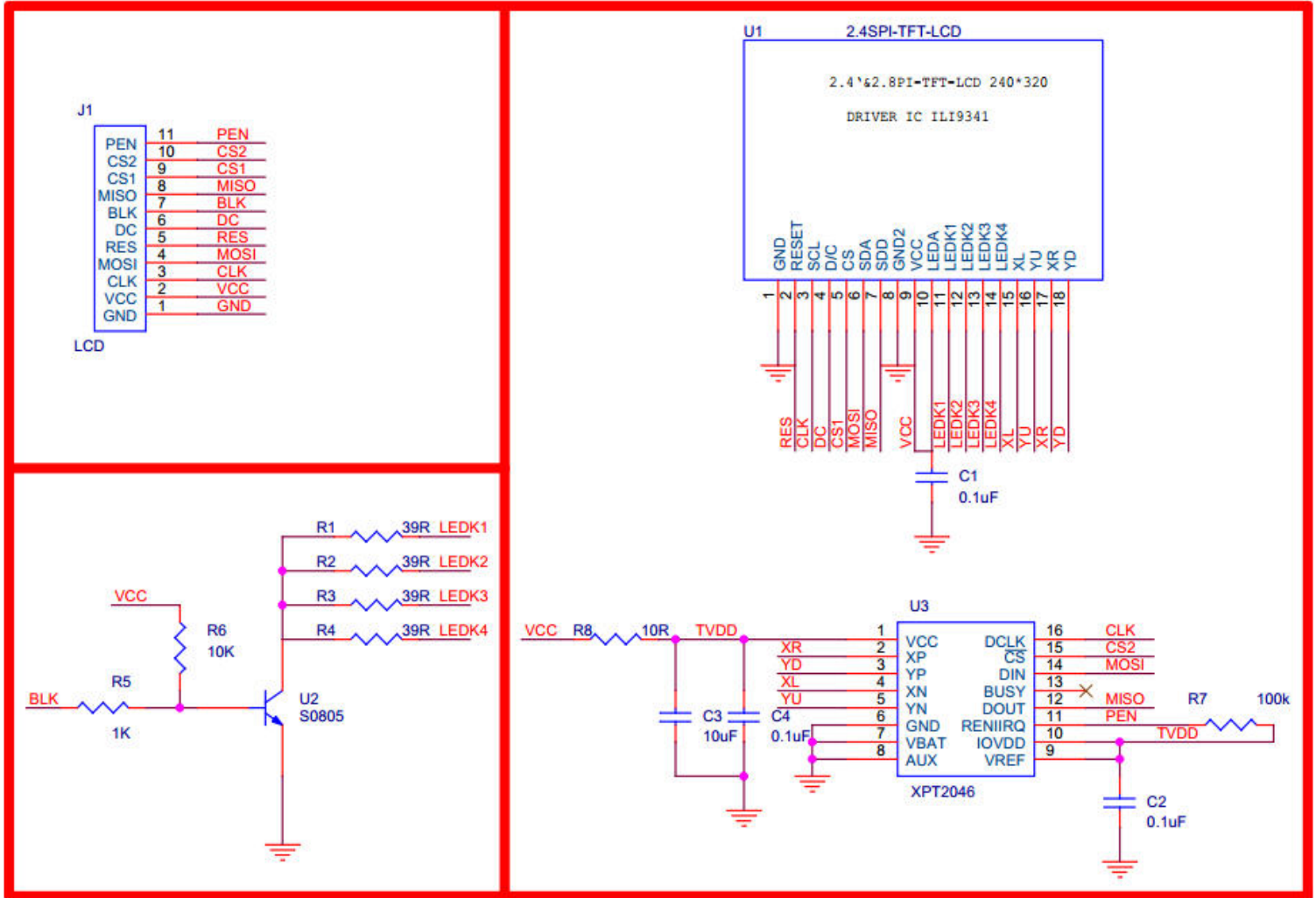
MODEL NO(不带触摸产品型号) : ZJY240L-C18T

| | | | |
|----|---------------|--|---|
| 12 | LEDK2 | Cathode of Backlight (背光负极供电脚) | - |
| 13 | LEDK3 | Cathode of Backlight (背光负极供电脚) | - |
| 14 | LEDK4 | Cathode of Backlight (背光负极供电脚) | - |
| 15 | XL(X-) | Touch panel Logical foot (四线电阻触摸屏逻辑脚) | - |
| 16 | YU(Y-) | Touch panel Logical foot (四线电阻触摸屏逻辑脚) | - |
| 17 | XR(X+) | Touch panel Logical foot (四线电阻触摸屏逻辑脚) | - |
| 18 | YD(Y+) | Touch panel Logical foot (四线电阻触摸屏逻辑脚) | - |

附图 6-1: 显示屏 ZJY240L-C18N 4线-SPI 串口不带触摸参考应用电路



附图 6-2: 触摸屏参考应用电路

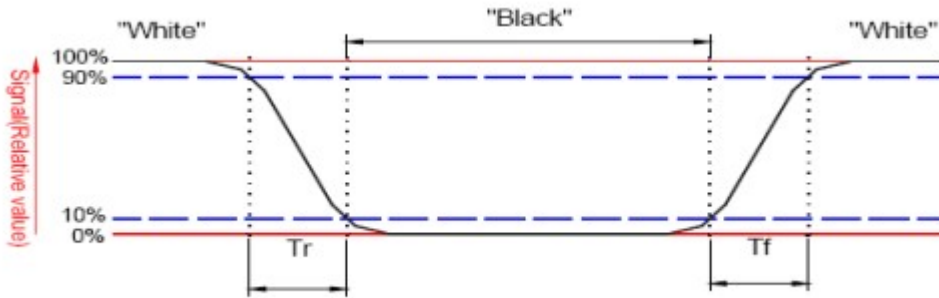
**※NOTE:**

1.若为不带触摸版本，参考附图 6-1 连接电路，把显示屏的 XL、YU、XR、YD 四个触摸脚悬空即可。

2.若为带触摸版本，参考附图 6-2 触摸应用连接电路。

7.Response time&Contrast ratio 响应时间与对比度

| Item 项目 | Symbol 符号 | Condition 条件 | Remark | | | Unit 单位 |
|-----------------------|--------------|--------------------|-------------|-------------|-------------|------------|
| | | | Min. 最小值 | Typ. 典型值 | Max. 最大值 | |
| Response time 响应时间 | Tr+Tf | $\theta = 0^\circ$ | - | 25 | 40 | ms |
| Contrast ratio 对比度 | CR | $\theta = 0^\circ$ | 350 | 500 | - | - |



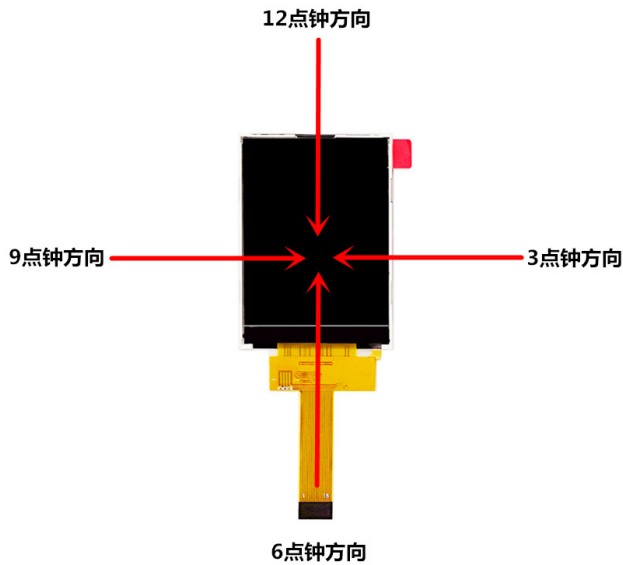
响应时间图示

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "white" state}}{\text{Brightness on the "black" state}}$$

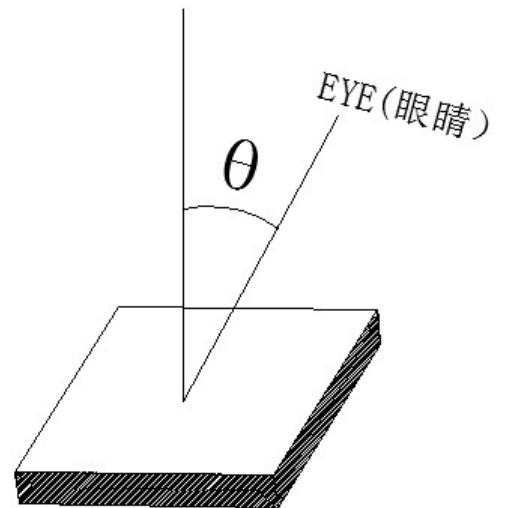
对比度计算公式

8.Viewing Angle 视角宽度

| Item 项目 | Symbol 符号 | Condition 条件 | Remark | | | Unit 单位 |
|-----------------------|-----------------|----------------------------|-------------|-------------|-------------|------------|
| | | | Min. 最小值 | Typ. 典型值 | Max. 最大值 | |
| Viewing angle 视角宽度 | Top 12点钟方向 | $CR \geq 10$ 对比度大于等于 10 | 40 | 50 | - | Deg. 度 |
| | Bottom 6点钟方向 | $CR \geq 10$ 对比度大于等于 10 | 55 | 65 | - | |
| | Left 9点钟方向 | $CR \geq 10$ 对比度大于等于 10 | 55 | 65 | - | |
| | Right 3点钟方向 | $CR \geq 10$ 对比度大于等于 10 | 55 | 65 | - | |



垂直于屏表面



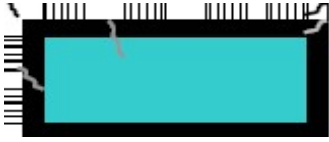
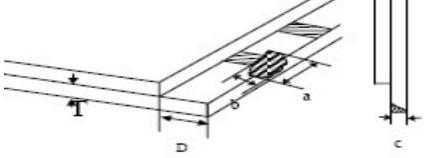
NOTE:3点,6点,9点,12点方向视角的大小指的是垂直于屏表面的线眼睛视线之间的夹角(θ)。

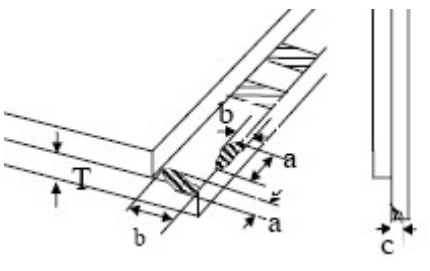
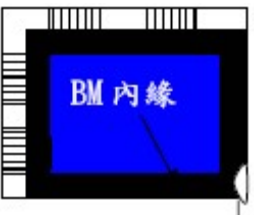
9. Reliability Trial 可靠性实验

| NO. 序号 | ITEM 实验项目 | CONDITION 实验环境 | CRITERION 实验规范 |
|-----------|--|---|--|
| 1 | High Temperature Non-Operating Test 高温存储实验 | 80°C*120Hrs | No Defect Of Operational Function In Room Temperature Are Allowable 室温运行功能无缺陷 |
| 2 | Low Temperature Non-Operating Test 低温存储实验 | -30°C*120Hrs | |
| 3 | High Temperature/Humidity Non Operating Test 高温高湿实验 | 60°C*90%RH*120Hrs | |
| 4 | High Temperature Operating Test 高温工作实验 | 70°C*72Hrs | |
| 5 | Low Temperature Operating Test 低温工作实验 | -20°C*72Hrs | |
| 6 | Thermal Shock Test 热冲实验 | -20 °C (30Min) v 70 °C (30Min) *10CYCLES | |

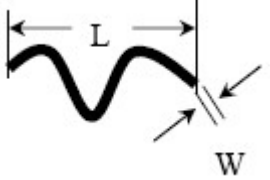
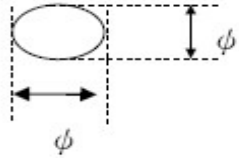
10. Inspection standards 检验标准

10.1 Glass defect

| NO | Defect item | Criteria | Remark |
|----|---|--|--|
| 1 | Dimension Unconformity (Major defect) | By Engineering Drawing | |
| 2 | Cracks (Major defect) | 1. Linear cracks panel 【Reject】 2. Nonlinear crack contrast by limited sample |  |
| 3 | Glass extrude the conductive area (minor defect) | a: disregards and no influence assemblage. 1) $b \leq 1/3$ Pin width(non bonding area) 【Accept】 2) bonding area ≤ 0.5 mm 【Accept】 | A: Length, b: Width |
| 4 | Pin-side ,conductive area damaged (minor defect) | (a c: disregards) $b \leq 1/3$ of effective length for bonding electrode 【Accept】 | a: length, b: Width, c: Thickness  |
| 5 | Pin-side,non-conductive area damaged | 1)Damage area don't touch the ITO (Including contraposition mark, | a: Length, b: Width c: Thickness |

| | | | |
|---|---------------------------------------|--|---|
| | (minor defect) | except scribing mark) 【Accept】 2) $C < T$ $b \leq BM/3$ of width 【Accept】 3) $c = T$ b not touch the seal glue 【Accept】 4)a disregards |  |
| 6 | Non-pin-side damage (minor defect) | $c < T$ 1)b exceeds $1/3 BM$ 【Reject】 $c = T$ b not touch the seal glue 【Reject】 | c: Thickness b: width of  damage |

10.2 LCD appearance defect(View area)

| NO | Defect item | Criteria | | Remark |
|----|---|--|-----------|---|
| | | Specification | Allowable | |
| 1 | Fiber、 glass cratch、 polarizer scratch/folded (minor defect) | $W \leq 0.03mm$ | disregard | note1:L: Length, W: Width note2: disregard if out of AA  |
| | | $0.03mm < W \leq 0.05mm$; $L \leq 3.0mm$ | 2 | |
| | | $0.05mm < W \leq 0.1mm$; $L \leq 3.0mm$ | 1 | |
| | | $W > 0.1mm$; $L > 3.0mm$ | 0 | |
| 2 | Polarizer bubble、 concave and convex (minor defect) | $\phi \leq 0.2mm$ | disregard | note1: $\phi = (L+W)/2$, L:Length, W :Width note2:disregard if out of AA |
| | | $0.2mm < \phi \leq 0.3mm$ | 2 | |
| | | $0.3mm < \phi \leq 0.5mm$ | 1 | |
| | | $0.5mm < \phi$ | 0 | |
| 3 | Black dots、 dirty dots、 impurities、 eye winker (minor defect) | $\phi \leq 0.15mm$ | disregard | note2:disregard if out of AA  |
| | | $0.15mm < \phi \leq 0.25mm$ | 2 | |
| | | $0.25mm < \phi \leq 0.3mm$ | 1 | |
| | | $0.3mm < \phi$ | 0 | |
| 4 | Polarizer prick (minor defect) | $\phi \leq 0.1mm$ | disregard | note1: $\phi = (L+W)/2$, L=Length, W=Width note2:the distance between two dots>5mm |
| | | $0.1mm < \phi \leq 0.25mm$ | 3 | |
| | | $\phi > 0.25mm$ | 0 | |

11.Package Method 包装方法

显示屏出货包装示意图:

